



YOUR FULL-SERVICE PARTNER FOR PREMIUM AEROSPACE & DEFENSE INDUSTRY TOOLING

We Have Solutions for Every Corner of Your Shop

Kennametal's vast experience in the aerospace and defense industry enables us to support your business with market-leading solid carbide end milling and hole-making tools. These products guarantee shops will produce the highest quality components and receive the best process stability and productivity in their operations. Kennametal's best kept secret is excellence in specialty and custom tooling. You can rely on us for your most difficult applications and feature-specific tooling. Experience the tools and expertise that can help you develop world-class manufacturing processes and meet or beat your production goals.

**SHOP
KENNAMETAL
SOLUTIONS**



AEROSPACE & DEFENSE TOOLING HIGHLIGHTS

HARVI™ I TE

- Proprietary end face design with twisted cutting edge for increased corner stability and enabling soft cutting action even at highest ramping angles
- Innovative end face design with asymmetric divided flutes and variable helix enabling vibration dampening and unmatched feed rates
- Proprietary flute design with innovative chip gashes within flutes that reduce cutting forces and support efficient chip evacuation

KMT MM #	MSC Part #	ANSI Catalog #	Grade
6676525	99986002	H1TE4RA0750R150HBR030	KCSM15
6676434	99991234	H1TE4RA0625R125HAR015	KCSM15
6676562	99985848	H1TE4RA1000R225HBR120	KCSM15

KenDrill™ Deep HPR

- Achieves high productivity with speed four times faster than conventional drills
- Delivers longer tool life in steels and iron when compared to competitors
- Proven performance with our HPR drills geometry, featuring our heat and wear resistant KCK10A grade

KMT MM #	MSC Part #	ANSI Catalog #	Grade
7081772	67135350	B272Z06350HPR	KCK10A
7081784	67138370	B272Z07938HPR	KCK10A
7080456	67139105	B274Z12700HPR	KCK10A

KCU10B

- Featuring newly engineered KENGold™ PVD coating with three protective layers
- Supports seamless machining from one material to the next when working on stainless steels, steels, cast iron, high-temp alloys and non-ferrous materials
- New coating has enhanced adhesion that delivers better flank and chipping resistance

KMT MM #	MSC Part #	ANSI Catalog #	Grade
7093477	80133929	CNMG432MP	KCU10B
7097847	74098245	A4R125I03P00GMN	KCU10B
7096873	74097403	ER125I03P00GUP	KCU10B



KOR™ Series

- End mills for high performance dynamic milling
- Designed for dynamic milling with low radial engagement and full length of cut
- Maximizes capabilities of 5-axis machines using CAM tool path generation software

KMT MM #	MSC Part #	ANSI Catalog #	Grade
6754925	12257036	KOR5RA0500R150SLR030I	K600
6769782	12257960	KOR5RA0500R150HAR030	KC643M
6767674	12258356	KOR6RA0750R225SLR060C	KCSM15

Kenna Universal™ Drill

- A four-margin land design provides hole straightness and roundness, even when drilling cross holes
- Applicable in many materials for cross hole drilling, inclined exit drilling, deep hole drilling and chamfer hole drilling
- Easy to recondition, delivering extended tool life

KMT MM #	MSC Part #	ANSI Catalog #	Grade
2383552	05092226	B977A06350	KCU15
1913599	04810883	B977A12700	KCU15
2658400	74742206	B978A07938	KCU15

KCP25C

- Featuring newly engineered KENGold CVD coating with three protective layers
- First choice carbide grade for turning inserts in general purpose applications in a variety of steel materials
- Enhanced edge protection for greater machining accuracy and reliability

KMT MM #	MSC Part #	ANSI Catalog #	Grade
7036146	56950033	CNMG432MV	KCP25C
7036160	56949233	DNMG432MV	KCP25C
7088739	84475508	DCMT431LF	KCP25C

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TO THE NEXT LEVEL

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