



FALL SAVINGS 2026

INSIDE...

Measuring Tools Set
Dial Calipers
Outside Micrometers
Inside Micrometer
Positioning Blocks
Centering Indicator Set
Electronic Height Gauges
Surface Roughness Tester
Electronic Level/Protractors
Gauge Block Set
V-Block Set
Threading Set
Layout & Removal Fluids
Cutting Fluids
Pneumatic Tap Machines
Indexable Drilling
Drills & Countersinks
Hand Deburring
Drill Chucks
Tap Adapters
Tool Post Sets

Lathe Chucks

3-Jaw Self-Centering | Plain Back | 2-Piece Jaws



Cast Iron | Series 3205

- Cast iron
- Plain back (Back plates required)
- Ground working surfaces

Standard Accessories:

- 1 set of hard top jaws
- 1 set of hard master jaws
- 1 wrench
- 1 hex key

WWW.KAR.CA
For more dimensions



A (Inch)	Weight (lbs)	Code	Price
4.92	11.02	355000	1405. ⁵⁶
6.30	22.05	355001	1496. ⁶⁸
7.87	38.58	355002	1824. ¹⁰
9.84	63.93	355003	2452. ⁰⁰
12.40	110.23	355004	3424. ³³
15.75	187.39	355005	6574. ⁰⁴
19.69	319.67	355006	10780. ⁹³
24.80	551.16	355007	17009. ¹²

Steel | Series 3505

- Steel
- Plain back (Backplates required)
- Hardened and ground working surfaces
- Balanced scroll plate
- Chucks with 20" diameter and above have additional T-slots

Standard Accessories:

- 1 set of hard top jaws
- 1 set of hard master jaws
- 1 wrench
- 1 hex key

WWW.KAR.CA
For more dimensions



A (Inch)	Weight (lbs)	Code	Price
4.92	1.57	355089	2151. ⁵⁴
6.30	1.69	355090	2271. ⁸⁸
7.87	1.77	355091	2736. ⁶⁸
9.84	2.09	355092	3230. ⁷²
12.40	2.24	355093	5026. ³⁵
15.75	2.64	355094	8832. ²⁶
19.69	3.11	355095	18635. ⁵⁵
24.80	3.43	355096	26727. ⁵⁰



Lathe Chuck Grease

16 oz. Can

- For manual and power chucks, fasteners, press fits, wear-in guides and ways

Code 355326
59.88

YOUR AUTHORIZED KAR DISTRIBUTOR:



Email: sales@omnitool.ca

Toll Free: 1-800-265-3541

Tel: (519) 622-3065 | Fax: (519) 622-3270

www.omnitool.ca

284 Pinebush Road Unit 1, Cambridge ON N1T 1Z6



**CELEBRATES
70 YEARS
OF EXCELLENCE**

Measuring Tool Set 7-Piece | Complete Inspection Set



1 ABS Electronic Caliper

- 0-6"/0-150mm range
- 0.0005" resolution
- ± 0.001 " accuracy
- Stainless steel
- Calibrated

2 Dial Test Indicator

- 0.03" range

3 Magnetic Stand

- 175 lbf. magnetic force
- 2.4 x 1.96 x 2.17" (60 x 50 x 55mm)
- Fine adjustment

4 Electronic Micrometer

- 0-1"/0-25mm range
- 0.0005" resolution
- ± 0.001 " accuracy
- IP54 coolant proof
- Data output
- Ratchet thimble
- Calibrated

5 1-2-3 Block Set

- Matched pair
- HRC 55-62 hardness

6 Steel Rule

- 6"/150mm

7 Depth base attachment

Code 45695889

499.99

Dial Calipers Inch | Standard



910004

Range: 0-4"
Accuracy: ± 0.001 "

Code 910003 **86.35**

Range: 0-6"
Accuracy: ± 0.001 "

Code 910004 **75.95**

Range: 0-8"
Accuracy: ± 0.0015 "

Code 910005 **100.58**

Range: 0-12"
Accuracy: ± 0.0015 "

Code 910006 **184.03**



- Graduation: 0.001"
- Stainless steel construction with all measuring surfaces surface-hardened
- Preloaded dual pinions eliminate backlash and provide better repeatability
- Thumb wheel included
- Short form calibration certificate included

WWW.KAR.CA For more dimensions

Outside Micrometers Inch



- Graduation: 0.0001"
- Flatness: 0.000024"
- Ratchet stop
- Carbide tipped measuring faces
- Short form calibration certificate included



0-1"
Accuracy: ± 0.0001 "
Code 910022

47.03

3-4"
Accuracy: ± 0.00015 "
Code 910025

64.68

6-7"
Accuracy: ± 0.0002 "
Code 910028

103.40

9-10"
Accuracy: ± 0.00025 "
Code 910031

137.50

1-2"
Accuracy: ± 0.0001 "
Code 910023

52.62

4-5"
Accuracy: ± 0.00015 "
Code 910026

73.82

7-8"
Accuracy: ± 0.0002 "
Code 910029

113.75

10-11"
Accuracy: ± 0.00025 "
Code 910032

152.25

2-3"
Accuracy: ± 0.0001 "
Code 910024

58.24

5-6"
Accuracy: ± 0.00015 "
Code 910027

83.64

8-9"
Accuracy: ± 0.0002 "
Code 910030

122.78

11-12"
Accuracy: ± 0.00025 "
Code 910033

161.54

WWW.KAR.CA For more dimensions

Inside Micrometer With Interchangeable Anvils



- Graduation: 0.001"
- Accuracy: $[0.0003 + 0.00005 (L/2)]$ "
L=Maximum measuring length (inch)
- Rods marked with its measuring range
- Satin chrome finish throughout
- All contact points hardened for extra long tool life
- With locking clamp
- Zero point can be readjusted by rotating the micrometer head sleeve
- Carbide tipped measuring faces
- Short form calibration certificate included

Range: 8-20"

Included: 8" Mic Head, 3 Rods

Code 910036 **377.64**

Positioning Blocks

Code 440415

28.73



- 1-2-3 block matched pair
- Tapped hole: 3/8-16
- Tapped holes provided for clamping operations
- Precision ground and hardened on all 6 sides
- Versatile for precision grinding layout work, etc.
- Squareness of all sides is within 0.0001"



Centering Indicator Set

Co-Ax | Inch

This centering tool enables fast, accurate alignment of workpieces and fixtures on horizontal or vertical machining setups. It works with external and internal diameters, including N/C, EDM, and other hard-to-turn spindles. Stationary indicator face allows operator both hands free while positioning the machine table, providing precise alignment from any angle without the need for mirrors, awkward positioning, or moving around the machine.

- Length: 6-7/8"
- Shank: 3/4" diameter x 7/8" long
- Feeler ball: 1/8" diameter
- 0.25" axis offset measuring range
- Dial readings: 0-50
- Maximum recommended operating speed: 800 RPM
- Locating accuracy to within 0.0002" of true center
- Capacity depends on feelers installed - overall range: 5/32"-12" internal diameter; 0-12" external diameter



Code 03774833

400.24

INCLUDED: Indicator assembly with 1.6" diameter dial, 0.0005" graduation and revolution counter; Center point feeler; Internal feeler: 2" long for 5/32"-4-1/4" diameter, External feeler: 2" long for 0"-4-1/4" diameter; Internal feeler: 4" long for 5/32"-8" diameter, External feeler: 4" long for 0"-8" diameter; Internal feeler: 6" long for 5/32"-12" diameter, External feeler: 6" long for 0"-12" diameter; Restraining rod; Supplied in fitted case.

Electronic Height Gauges

Single Beam | With Hand Wheel



- Resolution: 0.0005"/0.01mm
- Large LCD display
- Hand wheel designed for fine adjustment
- Inch/metric conversion at any position
- Battery: LR44
- Zero setting at any position
- Carbide tipped scriber provided
- Short form calibration certificate included



910200

0-12"/0-300mm
Accuracy:
±0.0015"/±0.04mm
Code 910200

639.11

0-24"/0-600mm
Accuracy:
±0.002"/±0.05mm
Code 910201

890.58

Surface Roughness Tester

X Axis: 17.5mm/0.69"; Z Axis: 160µm /6300µin



Resolution (Ra): 0.001µm

Accuracy: ±10%

Code 910077 **2314.41**



- 2.5-inch color screen, provide high brightness, wide viewing angle
- Display full information, intuitive and graphical displays all parameters
- DSP chip control and data processing, high speed, low power consumption
- 4 Profile Filter: Gauss RC PC-RC D-P
- Multi parameters: Ra, Rz, Ry, Rq, Rc, Rt, Rmax, Rp, Rv, Rz3y, Rz(JIS), Rs, Rsk, Rku, Rsm, Rpc, Rmr
- Complies with standards: ISO, DIN, ANSI, JIS
- Can switch the display direction, convenient for left and right hand operation
- Data can be sent to Excel by connecting to computers via bluetooth or SPC cable - Support bluetooth printer
- Memory stores 100 records and measuring profiles
- With automatic sleep, automatic shutdown power saving features
- Short form calibration certificate included

INCLUDES: Main Unit, Small Hole Sensor, Calibration Block and Support, Adjustable Stand, Probe Cover, Software and USB Cable, AC/DC Adapter

WWW.KAR.CA For more dimensions



PRO 360

- Multi-functional electronic level, 360° protractor and inclinometer
- Instant LCD display of level, tilt, true vertical or any angle in between to highest accuracy, one tenth of a degree reading
- High impact machined aluminum frame houses a rugged electronic sensor, custom circuitry and the liquid crystal display
- Low battery indicator, auto shutoff
- Reading hold
- Supplied in plastic case

Code 80509904 **366.44**

PRO 3600 with 0.1° Resolution & SPC Output

- Advanced generation of the PRO 360
- SPC output and greater accuracy
- Instant LCD display with resolution of 0.1° up to ±10°
- Deviation from true plane measurable through full 360° (4 x 90°)
- Supplied in plastic case

Code 03883782 **551.74**

Electronic Level/Protractors

6 Inch | Protractor and Inclinometer



	Pro 360	Pro 3600
Range	360° (90°x4)	360° (90°x4)
Resolution	±0.1°	0.01° (0° to ±10°), 0.10° (10° to 90°)
Accuracy	±0.1° Level ±10°, Plumb ±10° ±0.2° Maximum Error	±0.05° (0° to 10°), ±20° (10° to 80°), and ±10° (80° to 90°)
Repeatability	±0.1°	±0.05°
Cross Axis Error	Minimal	Minimal
Supply Voltage	Standard 9V Battery	Standard 9V Battery
Battery Life	Up to 500 hours	Up to 500 hours
Operating Temperature	-5°C to 50°C (23°F to 122°F)	-5°C to 50°C (23°F to 122°F)
Storage Temperature	-20°C to 65°C (-4°F to 176°F)	-20°C to 65°C (-4°F to 176°F)
Weight	10.2 oz.	10.4 oz.

FALL SAVINGS

Gauge Block Set

81 Pieces | Rectangular | Shop Grade



Code 06450720

710.42

- Size range: 0.05" to 4"
- Grade Economy shop accuracy approximately ± 0.00005 "
- Meets ASME B89.1.9-2002 standards
- Individually serialized
- Steel
- Step increments: (4) 1"; (9) 0.0001"; (19) 0.05"; (49) 0.001"
- Certification of calibration traceable to NIST included in each set
- Supplied in fitted case



V-Block Set

4 Blocks



Code 88636204

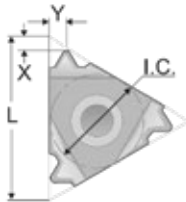
208.86

- Surfaces are square and parallel within 0.0005"
- V-grooves are square and parallel with all surfaces within 0.0005"
- Corresponding dimensions for each pair are alike within 0.0005"
- Supplied in fitted case

SET INCLUDES: V-Blocks (2): 1-1/2" long x 1-1/4" wide x 1-1/4" high (approximate work capacity - 1") with 2 clamps; V-Blocks (2): 2" long x 1-1/2" wide x 1-1/2" high (approximate work capacity - 1-1/2") with 2 clamps

Threading Sets

Tool Holder & Inserts



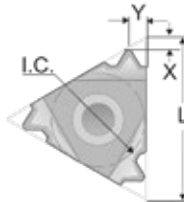
External Right Hand
Internal Left Hand

0.75" Square Shank
External - KEU
Code 570001

465.30

0.75" Diameter Bar
Internal - KIU
Code 570003

476.23



External Left Hand
Internal Right Hand

1" Square Shank
External - KEU10
Code 570002

468.29

1" Diameter Bar
Internal - KIU10
Code 570004

533.45

SET CONTENTS

10 External UN Inserts	10 Internal UN Inserts
16ER A60 BMA, 16ER G60 BMA, 16ER AG60 BMA, 16ER 8UN BMA, 16ER 12UN BMA, 16ER 14UN BMA, 16ER 16UN BMA, 16ER 18UN BMA, 16ER 20UN BMA, 16ER 24UN BMA	16IR A60 BMA, 16IR G60 BMA, 16IR AG60 BMA, 16IR 8UN BMA, 16IR 12UN BMA, 16IR 14UN BMA, 16IR 16UN BMA, 16IR 18UN BMA, 16IR 20UN BMA, 16IR 24UN BMA
TOOL HOLDER: 0.75 or 1.00" square	TOOL HOLDER: 0.75 or 1.00" diameter

Layout Fluid

Steel Blue | 12 oz. Aerosol



- Provides a thin translucent blue film without cracking or chipping
- Prevents glare with a uniform, deep colour
- Dries in two to four minutes
- Reduces eyestrain
- Toluene free

Code 219026

35.05

Remover & Prep

12 oz. Aerosol



- Thoroughly cleans and prepares metal surfaces
- Removes dirt, grease and oil from metals, most plastics and glass
- Does not contain 1,1,1-trichloroethane
- Ideal for surface preparation as well as removing layout fluids and staining colours
- May also be used to dilute staining colours

Code 219073

30.69

TAP MAGIC

Cutting Fluids

16 oz. Bottles



XTRA-THICK
Heavyweight champion for hard metals - inconel, titanium, stainless... any metal up to 45 HRC

Code 219238

22.39



PROTAP
Eco-friendly, biodegradable and can be applied to any and all cutting operations and metals

Code 219218

18.78



AQUEOUS
Eco-friendly, non-corrosive, water-based formula that is easy to clean up and biodegradable

Code 219225

17.29



ECO-OIL
Meets requirements of NSF's H1 Food Grade certification. Biodegradable with natural oil base - low odor/smoke

Code 219232

18.53



Pneumatic Tapping Machines

AS-12/II | Code 302799

3755^{.13}



AT-12/I | Code 302800

3437^{.16}



AT-20/II | Code 302801

8479^{.29}



TAPPING MACHINES INCLUDE

- Pneumatic tapping spindle
- Stretch arm
- Slanted arm (302799 and 302801 only)
- Table mounting column
- Air unit
- 6 safety clutch tapping adapters

	AS-12/II	AT-12/I	AT-20/II
Tap Capacity (Inch):	0-1/2	0-1/2	0-3/4
Speed (RPM):	400	400	150/400
Work Range Rmax./Rmin. (Inch):	55.12/7.87	62.99/19.69	74.8/7.87
Approx. Weight (lbs):	46.30	44.09	83.78

WWW.KAR.CA
For Universal
Tapping Attachments

Indexable Spotting Drill Sets

With Carbide Inserts



175^{.00}/ea.

- One combination tool that does four applications, giving extra efficiency and reduced cycle times
- For spotting, engraving, chamfering and grooving on CNC and conventional milling machines
- For spotting on CNC lathes
- Indexable carbide inserts with 4 cutting edges provides great cost per edge and long tool life
- Insert fits both 1/2" and 5/8" diameter tools

1/2" x 4" Steel Holder
6 inserts | Torx® 15 key
Code 530659

5/8" x 4" Steel Holder
6 inserts | Torx® 15 key
Code 530656

5/8" x 4" Stainless Steel Holder
6 inserts | Torx® 15 key
Code 530657

Indexable Combined Drill

& Countersink Sets

With Carbide Inserts



SETS INCLUDE:

- 1 Holder
- 4 Carbide Inserts
- #2, #3, #4, #5 -
- 1 Torx® 9 Key

175^{.00}/ea. 5/8" x 5" Holder & 4 Inserts | **Code 530671**
1/2" x 4" Holder & 4 Inserts | **Code 530672**

- Secure insert pocket allows for quick and repeatable indexes
- Easy change over from one size to another – same body holds #2, #3, #4 and #5 inserts
- Carbide inserts for extended tool life
- One grade handles all applications
- Multiple bodies available for the same indexable insert (5/16", 3/8", 1/2", 5/8", 3/4", 1", and 1-1/4")
- Convenient, low-cost and economical

FALL SAVINGS

Drill Set

HSS | Bright Finish | Uncoated



- 1/16" x 1/2" by 64ths | 29 pieces
- 118° standard point
- Straight shank
- Jobber length
- Supplied in indexed plastic case

Code 79888350

159.99



Combined Drill & Countersinks

HSS TiN Coated | 82° & 90° | Plain Type



Size	Ø Body (Inch)	Ø Point (Inch)	Point Length (Inch)	Overall Length (Inch)	82° Series 154 HSS M2		90° Series 155 HSS M2	
					Code	Price	Code	Price
1	1/8	3/64	1/16	1-1/4	540511	14.95	540521	14.95
2	3/16	5/64	7/64	1-7/8	540512	15.81	540522	15.81
3	1/4	7/64	9/64	2	540513	16.43	540523	16.43
4	5/16	1/8	5/32	2-1/8	540514	17.14	540524	17.14
5	7/16	3/16	1/4	2-3/4	540515	26.47	540525	26.47
6	1/2	7/32	19/64	3	540516	39.54	540526	39.54
7	5/8	1/4	5/16	3-1/4	540517	57.19	540527	57.38
8	3/4	5/16	13/32	3-1/2	540518	89.56	540528	89.56

Anti-Vibration Countersink Sets



3 Flute | 90° Angle | HSS-E Cobalt | Red'X Coating



- Decreases the axial force compared to traditional countersinks, reducing tool vibrations which provides a better finish
- DIN 335-C
- The equal division 3 x 120° of the flutes offer good results in most materials

3-Piece SET 493A/98

Ø 8.3mm, 12.4mm, 20.5mm

Code 541179

141.45

3-Piece SET 493A/99

Ø 10.4mm, 16.5mm, 25mm

Code 541180

178.55



D Overall Diameter (mm)	d Shank Diameter (mm)	Chamfer Range Min/Max (mm)	L Overall Length (mm)	Individual Code
8.3	6	2.0-8.3	50	541165
10.4	6	2.5-10.4	50	541168
12.4	8	2.8-12.4	56	541171
16.5	10	3.2-16.5	60	541173
20.5	10	3.5-20.5	63	541174
25.0	10	3.8-25.0	67	541175

Jobber Length Drills

HSS Gold-P Coated | *135° Split Point



- Straight shank
- Flute Geometry: right hand spiral with wider flutes
- Point Angle: 135° split point on sizes 0.059" diameter and over
- Surface treatment: bright body with TiN coating on working part
- Application: drilling in steel, cast steel (alloyed and non-alloyed), grey cast iron, graphite, and malleable cast iron

* HSS GOLD-P drills 135° split point on sizes 0.059" diameter and over

Size (Inch)	Decimal (Inch)	LOC (Inch)	OAL (Inch)	Code	Price
3/64	0.0469	3/4	1-3/4	883020	1.90
1/16	0.0625	7/8	1-7/8	883021	1.96
5/64	0.0781	1	2	883022	1.96
3/32	0.0938	1-1/4	2-1/4	883023	1.96
7/64	0.1094	1-1/2	2-5/8	883024	1.96
1/8	0.1250	1-5/8	2-3/4	883025	1.96
9/64	0.1406	1-3/4	2-7/8	883026	2.05
5/32	0.1563	2	3-1/8	883027	2.08
11/64	0.1719	2-1/8	3-1/4	883028	2.20
3/16	0.1875	2-5/16	3-1/2	883029	2.50

Size (Inch)	Decimal (Inch)	LOC (Inch)	OAL (Inch)	Code	Price
13/64	0.2031	2-7/16	3-5/8	883030	3.03
7/32	0.2188	2-1/2	3-3/4	883031	3.12
15/64	0.2344	2-5/8	3-7/8	883032	3.55
1/4 (E)	0.2500	2-3/4	4	883033	3.84
17/64	0.2656	2-7/8	4-1/8	883034	4.27
9/32	0.2812	2-15/16	4-1/4	883035	4.74
19/64	0.2969	3-1/16	4-3/8	883036	5.26
5/16	0.3125	3-3/16	4-1/2	883037	5.71
21/64	0.3281	3-5/16	4-5/8	883038	6.25
11/32	0.3438	3-7/16	4-3/4	883039	7.03

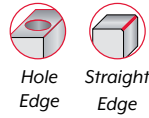
Size (Inch)	Decimal (Inch)	LOC (Inch)	OAL (Inch)	Code	Price
23/64	0.3594	3-1/2	4-7/8	883040	7.65
3/8	0.3750	3-5/8	5	883041	7.85
25/64	0.3906	3-3/4	5-1/8	883042	9.01
13/32	0.4062	3-7/8	5-1/4	883043	9.32
27/64	0.4219	3-15/16	5-3/8	883044	9.97
7/16	0.4375	4-1/16	5-1/2	883045	10.93
29/64	0.4531	4-3/16	5-5/8	883046	12.07
15/32	0.4688	4-5/16	5-3/4	883047	12.77
31/64	0.4844	4-3/8	5-7/8	883048	13.60
1/2	0.5000	4-1/2	6	883049	14.27



SHAVIV
Leading Deburring Solutions

Hand Deburring

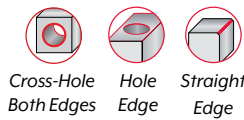
Mango IIB + 2 Extra Close Standard B



Code 550602 **11.26**

INCLUDES: 2 HSS standard B blades - B10, B20 |
Mango IIB ergonomic handle with safety lock

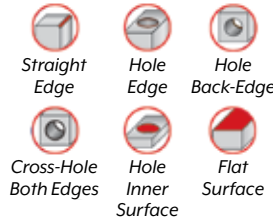
Mango IIE + 3 Extra Close Heavy Duty E



Code 550603 **13.98**

INCLUDES: 3 HSS heavy duty E blades - E100, E200, E300 |
Mango IIE ergonomic handle with safety lock

Ultra-Fine Finish | Set U



- Ultra-fine finish kit for precision workpieces
- **Set Contains:**
Aluminum handle, Non-rotating U holder, Rotating B holder, Four B blades for rotational deburring - B10, B11, B20 and B30, Four interchangeable U scrapers - BUS1, BUS2, BUS31 and BUS4, E500C scribe

Set U
Code 550940
118.80

Mango II AeroBurr Sets | TiN Coated Blades



- For aviation, aerospace, and medical industries
- Deburrs curves and small holes down to 1/16" in aluminum, steel, copper, stainless steel and plastics
- Set B for standard deburring with five B11P TiN coated blades
- Set E for heavy duty deburring with five E111P TiN coated blades

AeroBurr Set B
Mango II Handle
Holder B
Code 551004

35.16

AeroBurr Set E
Mango II Handle
Holder E
Code 551005

38.71

SHAVIV Exclusively Available at **KAR** in Canada 🍁

Precision Drill Chucks **ACCUPRO** With Integral Shank & Hex Key



08401994

- Use on CNC machines for drilling, milling, reaming and tapping
- Hex key for high gripping torque exceeding 75 ft./lbs. (100Nm)
- Balanced to G6.3@8000 RPM
- Maximum T.I.R.: 0.0012"
- Capable of right and left-hand rotations
- World-class European standards for precision and quality
- Certified accuracy: all chucks 100% inspected

BT40 Capacity: 1/8-5/8" Code 08401978	CAT40 Capacity: 1/8-5/8" Code 08401994	CAT50 Capacity: 1/8-5/8" Code 08402034
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527.77

553.95

652.37

Super Precision Drill Chucks **ACCUPRO** With Integral Shank | Short | Keyless



08402117

- Use on CNC machining centers
- Integral shank for more rigidity and accuracy
- Manufactured with milled flats for higher torque capabilities
- Torque capability provides added resistance to prevent tool slippage
- Maximum R.I.R.: 0.0016"
- World-class European standards for precision and quality
- Supplied with spanner wrench

BT40 Capacity: 1/32-1/2" Code 08402109	CAT40 Capacity: 1/32-1/2" Code 08402117	CAT50 Capacity: 1/32-1/2" Code 08402158
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435.25

708.67

622.01

WWW.KAR.CA For more sizes & styles

KAR FALL SAVINGS

Tap Adapters

Metric | Quick Change | Positive Drive



- Modular, quick-change design provides the ultimate in machining flexibility
- Allows a single tap chuck to accept a range of tap shank diameters, inch or metric, without a complete change in machine or toolholding set-ups
- Standard Posi-Drive Adapters are suitable for use with through-coolant taps
- May only be used with "true" metric shanks (Made in USA taps generally have standard shanks and will not fit)

Tap Adapters

Quick Change | Torque Control



- Tap adapter with integral, adjustable torque clutch reduces tap breakage
- Modular, quick-change design
- Suitable for use with through-coolant taps
- For right hand tapping
- Left hand tap adapters available

Tap Size	Adapter Size	Tap Shank Diameter (mm)	Tap Square Size (mm)	Standard	Code	Price
M3	#0	3.5	2.7	DIN 371	84531631	40. ⁷⁰
M4	#0	4.5	3.4	DIN 371	84531649	40. ⁷⁰
M6	#0	6	4.9	DIN 371	84531656	40. ⁷⁰
M8	#0	8	6.2	DIN 371	84531664	40. ⁷⁰
M10	#0	7	5.5	DIN 376	84531623	40. ⁷⁰
M3	#1	3.5	2.7	DIN 371	84531763	41. ²³
M4	#1	4.5	3.4	DIN 371	84531771	47. ²⁰
M5/6/8	#1	6	4.9	DIN 371	84531789	42. ⁰⁶
M8	#1	8	6.2	DIN 371	84531797	43. ⁶⁴
M10	#1	10	8	DIN 371	84531730	44. ⁵⁶
M12	#1	9	7	DIN 376	84531748	43. ⁸⁶
M14	#1	11	9	DIN 376	84531755	37. ³¹
M6	#2	6	4.9	DIN 371	84531946	56. ³⁶
M8	#2	8	6.2	DIN 371	84531953	61. ⁸⁹
M10	#2	10	8	DIN 371	84531888	56. ³⁶
M12	#2	9	7	DIN 376	84531896	56. ³⁶
M14	#2	11	9	DIN 376	84531904	56. ³⁶
M16	#2	12	9	DIN 376	84531912	56. ³⁶
M18	#2	14	11	DIN 376	84531920	56. ³⁶
M20	#2	16	12	DIN 376	84531938	60. ³⁹
M24	#3	18	14.5	DIN 376	84532126	187. ⁸⁸

Tap Size	Adapter Size	Tap Shank Diameter (Inch)	Tap Square Size (Inch)	Code	Price
#0-#6	#1	0.141	0.11	02808277	189. ³³
#8	#1	0.168	0.131	02808285	197. ⁷³
#10	#1	0.194	0.152	02808293	201. ⁷³
#12	#1	0.22	0.165	02808301	165. ¹⁰
1/4"	#1	0.255	0.191	02808319	199. ⁸⁵
5/16"	#1	0.318	0.238	02808327	221. ²²
3/8"	#1	0.381	0.286	02808335	186. ⁰³
7/16"	#1	0.323	0.11	02808343	193. ⁵¹
1/2"	#1	0.367	0.11	02808350	195. ⁰⁹
9/16"	#1	0.429	0.332	02808368	173. ⁵⁵
1/2"	#2	0.367	0.275	02808418	235. ⁸⁰
9/16"	#2	0.429	0.322	02808426	261. ⁵⁹
5/8"	#2	0.48	0.36	02808434	233. ⁹⁹
3/4"	#2	0.59	0.442	02808459	233. ⁹⁹
13/16"	#2	0.652	0.489	02808467	261. ⁵⁹
7/8"	#2	0.697	0.523	02808475	266. ⁴⁷
1/4"	#2	0.562	0.421	02808483	321. ⁰³

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Tool Post Sets

Quick Change



SET INCLUDES: 1 Turret, 4 Flat Section Tool Holders, 1 V-Slotted Tool Holder, 1 Elbow Wrench, 1 Cross-Pin Spanner

M-O	A-O	B-O	C-O	D-O	E-O
Code 145001	Code 145003	Code 145005	Code 145006	Code 145007	Code 145008
948. ²⁶	982. ³⁵	1370. ¹⁶	2556. ⁷⁷	3173. ⁰¹	6278. ¹⁶

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*Products shown may not be exactly as illustrated Code 000354

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